



**Diamond Destinations** presents

# Black Hills, Badlands & Mt. Rushmore

**July 9, 2025**

**7 DAYS**

**BOOKING  
DISCOUNT!**

*Save \$100 Per Person  
\$200 Per Couple\**

**NO RISK DEPOSIT  
NO CHANGE FEES**

*Book Now and your Deposit is Risk Free with  
No Change Fees until Final Payment Due Date!  
See back for details\*\**



**TOUR RATES:**

Booking Discount\*: **\$3525** pp double

Regular Rate: **\$3625** pp double

Single Supplement: +\$825

*\*See Reservation Info for Booking Discount details*





# Black Hills, Badlands & Mt. Rushmore

## DAY 1: ARRIVE RAPID CITY

Today arrive in Rapid City. Enjoy a Welcome Dinner with your traveling companions.

⊗ (D) Overnight: Rapid City

## DAY 2: MOUNT RUSHMORE - CRAZY HORSE MEMORIAL

This morning visit Mt. Rushmore featuring the awesome sculptures of Washington, Jefferson, Roosevelt and Lincoln. Each face is 60 feet high and is carved into the rugged granite mountainside with intricate perfection. Continue onto the Crazy Horse Memorial, still in progress. View the giant mountainside sculpture of the famous Indian Chief astride his pony. This afternoon visit Custer State Park famous as a wildlife preserve featuring a herd of 1,500 free roaming buffalo. Experience a thrilling Buffalo Jeep Safari in search of some of the herd. Enjoy dinner at the famous State Game Lodge, built 1920 and listed on the national register of historic places with past guests including Presidents Coolidge & Eisenhower.

⊗ (B,D) Overnight: Rapid City

## DAY 3: DEVIL'S TOWER - DEADWOOD

Today journey west into Wyoming to visit Devil's Tower National Monument to view

the 867 foot monolith. Return east into South Dakota to visit historic Deadwood. Meet your local guide and explore the 1876 rough and tumble gold camp & gambling town where Wild West legends were made like Wild Bill Hickok, Calamity Jane and Seth Bullock. The entire city is a national historic landmark and features an incredibly preserved Main Street. Later drive through beautiful Spearfish Canyon, a scenic drive in the Black Hills.

⊗ (B) Overnight: Rapid City

## DAY 4: THE MAMMOTH SITE - THE JOURNEY MUSEUM

This morning travel to The Mammoth Site in Hot Springs, the museum has the greatest concentration of mammoth remains in the world. As of 2016, the remains of 61 mammoths including 58 North American Columbian and 3 Woolly mammoths had been recovered. Mammoth bones were found at the site in 1974, and a museum and building enclosing the site were established. Next visit one of Rapid City's newest attractions, the city-owned \$12 million The Journey Museum which traces the geology of the Black Hills and tells the story of the people who inhabited these lands. The

Journey features four museums including the Sioux Indian Museum. Enjoy the remainder of the day at your own pace.

⊗ (B) Overnight: Rapid City

## DAY 5: BADLANDS NATIONAL PARK - FORT HAYS

Today visit and drive through Badlands National Park, located between the White and Cheyenne Rivers. The area contains spectacular examples of weathering, erosion, fantastic ridges, cliffs and canyons of variegated color. Later explore the unusual and well-known Wall Drug Store, famous for its "Free Ice Water". This afternoon visit the Fort Hays Dances with Wolves Movie Set to see some of the original buildings used in the Oscar winning film. Later at the same location enjoy a fun filled Chuckwagon Supper & Cowboy Show.

⊗ (B,D) Overnight: Rapid City

## DAY 6: 1880 TRAIN - MT. RUSHMORE AT NIGHT

This morning enjoy a short drive to Hill City to explore Main Street and board the 1880 Train for a rail journey through history & scenery. The 1880 Train is an authentic narrow gauge railroad dating back to the Black Hills Gold





Rush. Tonight's special Farewell Dinner is at the K-Bar S Lodge nestled in the beautiful Black Hills just outside Keystone. Following dinner experience Mt. Rushmore at Night to see this American treasure illuminated in a whole new light.

✕ (B,D) Overnight: Rapid City

#### DAY 7: RAPID CITY - FLIGHT HOME

Today depart from Rapid City filled with wonderful memories of your Black Hills, Badlands & Mt. Rushmore Tour.

✕ (B)



#### TRAVEL AND SAVE!

The Premier Compass Club rewards our valued guests with special recognition and a Compass Club Loyalty Credit on future tours and cruises.

Guests that have completed a trip will automatically be enrolled and will receive an additional \$100 per person or \$200 per couple Compass Club Loyalty Credit applied to their next Premier World Discovery tour or River Cruise. Loyalty Credit is valid for 24 months from your last tour.

For more details and information visit:  
[premierworlddiscovery.com](http://premierworlddiscovery.com)

#### TOUR ACTIVITY LEVEL

Easy **1** **2** **3** **4** Active

#### HIGHLIGHTS

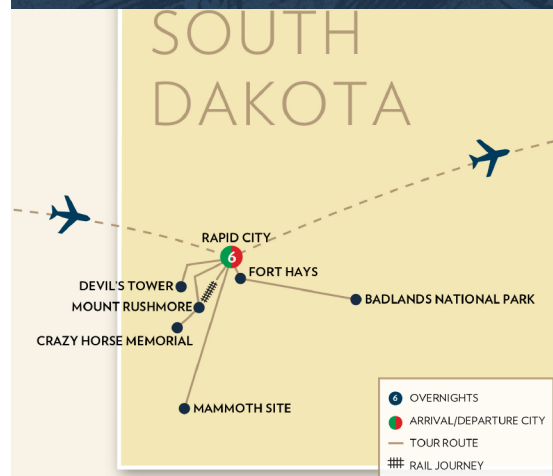
- ▶ Mount Rushmore
- ▶ Mount Rushmore at Night
- ▶ Devil's Tower Nat'l Monument
- ▶ Crazy Horse Memorial
- ▶ Fort Hays
- ▶ Badlands National Park
- ▶ Wall Drug Store
- ▶ Custer State Park
- ▶ Buffalo Jeep Safari
- ▶ State Game Lodge Dinner
- ▶ 1880 Train
- ▶ Deadwood
- ▶ The Mammoth Site
- ▶ The Journey Museum
- ▶ K-Bar S Lodge Dinner
- ▶ Chuckwagon Supper & Cowboy Show

#### INCLUSIONS

- ▶ Roundtrip Airfare - HLN or PHX -\$100pp
- ▶ 10 Meals: 6-Breakfasts & 4-Dinners
- ▶ Professional Tour Director
- ▶ Motorcoach Transportation
- ▶ Hotel Transfers
- ▶ Admissions per Itinerary
- ▶ Sightseeing per Itinerary
- ▶ Baggage Handling at Hotels

#### ACCOMMODATIONS

6 Nights- Holiday Inn Rapid City Downtown, Rapid City  
On some dates alternate hotels may be used



#### TOUR RATES:

Booking Discount\*: **\$3525** pp double  
Regular Rate: **\$3625** pp double

Single Supplement: +\$825

\*See Reservation Info for Booking Discount details



**RESERVATION FORM (USA)**BLACK HILLS, BADLANDS &  
MT. RUSHMORE

July 9, 2025

Booking #183284 (Web Code)

**Contact Information/Mail Reservation Form to:**Diamond Destinations • Attn: Joanie Mathis  
3400 S. Ironwood Dr. Lot 9 • Apache Junction, AZ 85120  
406.439.3415 • jw@diamonddestinations.world  
www.diamonddestinations.worldMake checks payable to: **PREMIER WORLD DISCOVERY**Enclosed please find a deposit in the amount of \$ \_\_\_\_\_ (\$400 per person)  
to secure reservations for \_\_\_\_\_ # of people.Premier's Travel Protection Plan (TPP): ☐ Yes, I (we) wish to purchase travel protection (TPP)  
(TPP must be purchased with initial deposit) ☐ No, I (we) decline travel protection (TPP)Enclosed please find payment in the amount of \$ \_\_\_\_\_ (\$375 per person)  
to secure the Premier's Travel Protection Plan (TPP).**TOTAL PAYMENT \$** \_\_\_\_\_

GATEWAY AIRPORT \_\_\_\_\_ ROOMMATE'S GATEWAY AIRPORT \_\_\_\_\_

see flyer for included group gateway airport/departure city, additional charges apply for other airport packages

To avoid change fees, submit full legal names (first/mid/last) **exactly as they appear on the government issued ID** used for travel (REAL ID/Passport)**Legal Name:** \_\_\_\_\_DOB (MM/DD/YY) \_\_\_\_\_ Gender ☐ M ☐ F**Roommate's Legal Name:** \_\_\_\_\_DOB (MM/DD/YY) \_\_\_\_\_ Gender ☐ M ☐ FStreet Address \_\_\_\_\_ ☐ Check if Roommate's address is the same

City \_\_\_\_\_ State \_\_\_\_\_ ZIP \_\_\_\_\_

Email address \_\_\_\_\_

Mobile Phone# \_\_\_\_\_

Emergency Contact/Tel# \_\_\_\_\_

Notes or TSA/KTN #: \_\_\_\_\_



Cardholder Name (if paying by credit card) \_\_\_\_\_

Credit Card # \_\_\_\_\_ Exp Date: \_\_\_\_\_

CVV# \_\_\_\_\_ Amount to be charged \$ \_\_\_\_\_

Credit Card Billing Address: ☐ Check if address is the same as above

Address \_\_\_\_\_ City \_\_\_\_\_

State \_\_\_\_\_ ZIP \_\_\_\_\_ Tel# \_\_\_\_\_

Sign \_\_\_\_\_ Date \_\_\_\_\_

**SIGNATURE REQUIRED** (for credit card use & acceptance of terms\*)

\*I (We) agree to pay according to the credit card issuer agreement. I understand and accept the cancellation fees/policy and other terms.

**DEPOSIT & FINAL PAYMENT**Deposit of \$400 per person is due with Reservation Form to secure reservations.  
**Reservations are taken on a first come, first served basis.** Final Payment Due Date is 90 days prior to departure.**\*BOOKING DISCOUNT**Make your Final Payment by check prior to the Final Payment Due Date & receive **\$200 per couple/\$100 per person Booking Discount!**

- Initial Deposit can be made by check or credit card to be eligible.
- Payments after Initial Deposit are considered part of Final Payment & must be made by check.

**ONLINE BOOKING OPTION**Save time, postage & secure your seat for this group departure. Simply type <https://res.premierworlddiscovery.com> into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes. No need to submit a Reservation Form if booking online.**PREMIER'S TRAVEL PROTECTION PLAN (TPP) \$375 per person**

(must purchase with Initial Deposit)

**Part A – Cancellation Waiver provided by PWD**I. **Trip Cancellation Waiver (TCW)** - Guarantees full refund on all payments, except the Trip Cancellation Waiver Fee itself in case of cancellation up to the time and date of departure due to the passenger's personal illness or death of an immediate family member. Medical/official documentation required.II. **Premier "Any Reason" Cancellation Waiver (ARCW)** - Reimburses 75% of the cancellation fees in the form of a future travel credit certificate (FTCC) valid for 1 year, if you cancel more than 48 hours prior to scheduled departure for any reason not eligible for cash refund under the TCW (Part A – I). FTCC is non-transferable, may not be redeemed for cash and does not include any credit for the Trip Cancellation Waiver Fee. **The Trip Cancellation Waiver Fee must be paid for with Initial Deposit and is refundable until 180 days prior to departure.** The Trip Cancellation Waiver does not cover any single supplement charges due to an individual's traveling companion canceling prior to departure. The Trip Cancellation Waiver is non-transferable and valid for each applicant only. The Trip Cancellation Waiver does not cover any services such as airline tickets not purchased through PWD. Cancellations, Refunds & Inquiries under Part A will be handled by PWD. Certain Exclusions and Restrictions apply.**Part B – Post Departure Travel Protection Plan\* provided by USI**

Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max \$500); Baggage &amp; Personal Effects (\$2,000); Baggage Delay (\$500); Emergency Accident/Sickness Medical Expense - excess coverage (\$30,000); Emergency Evacuation/Repatriation (\$150,000); Accidental Death &amp; Dismemberment (\$25,000); Non-Insurance and Emergency Travel Assistance Services\*\* (24/7). Claims &amp; Inquiries under Part B will be administered by USI.

For full Part A and Part B plan details visit: [premierworlddiscovery.com/TPP](http://premierworlddiscovery.com/TPP)  
All Benefits described on this page are for general information basis only. There are certain restrictions, exclusions and limitation that apply to all insurance coverages. Plan benefits, limits and provisions may vary by state jurisdiction.**\*\*NO RISK DEPOSIT - NO CHANGE FEES**

Deposits &amp; TPP payments for any Bookings made for this tour are fully refundable until 180 days prior to departure. Should your plans change inside of 180 days you can use the full value (Future Travel Credit\*\*) of your Deposit or TPP on a different program as long as you change plans or let us know prior to the Final Payment Due Date.

\*\*FTC's are valid for 12 mos from dep date &amp; non-transferable.

**CANCELLATION FEES\*\***

Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not purchased, are subject to the following per person fees:

- |   |                               |
|---|-------------------------------|
| - Cancel more than 180 days prior to departure:       | Full Refund                   |
| - Cancel 179-90 days prior to departure:              | Deposit or TPP* is Retained** |
| - Cancel 89-60 days prior to departure:               | 25% of total price            |
| - Cancel 59-30 days prior to departure:               | 50% of total price            |
| - Cancel 29-15 days prior to departure:               | 75% of total price            |
| - Cancel 14 days or less prior to departure/no shows: | No refunds                    |
- \*If purchased \*\*Future Travel Credit issued for Deposit or TPP\* value

**RESPONSIBILITY**

Premier World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruise line, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &amp;/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety &amp; general welfare of the tour/cruise group or of the individual participant. Arbitration - I/We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association. Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. CST #2048841-40

**IMPORTANT CONDITIONS/NOTES**

Itinerary and hotels are subject to change.

**AIR NOTE**

Air Schedules may not be available until Final Trip Documentation is received. Air seats are assigned by the airline and sometimes not assigned until the day of travel. Air seat changes can only be attempted upon receipt of e-tickets and Final Trip Documentation at which time availability may be limited. If specific seat assignments or airline choice is extremely important to your reservation, we recommend you book land only and make your own air reservations. Please make this adjustment to land only/own air at time of tour reservation.